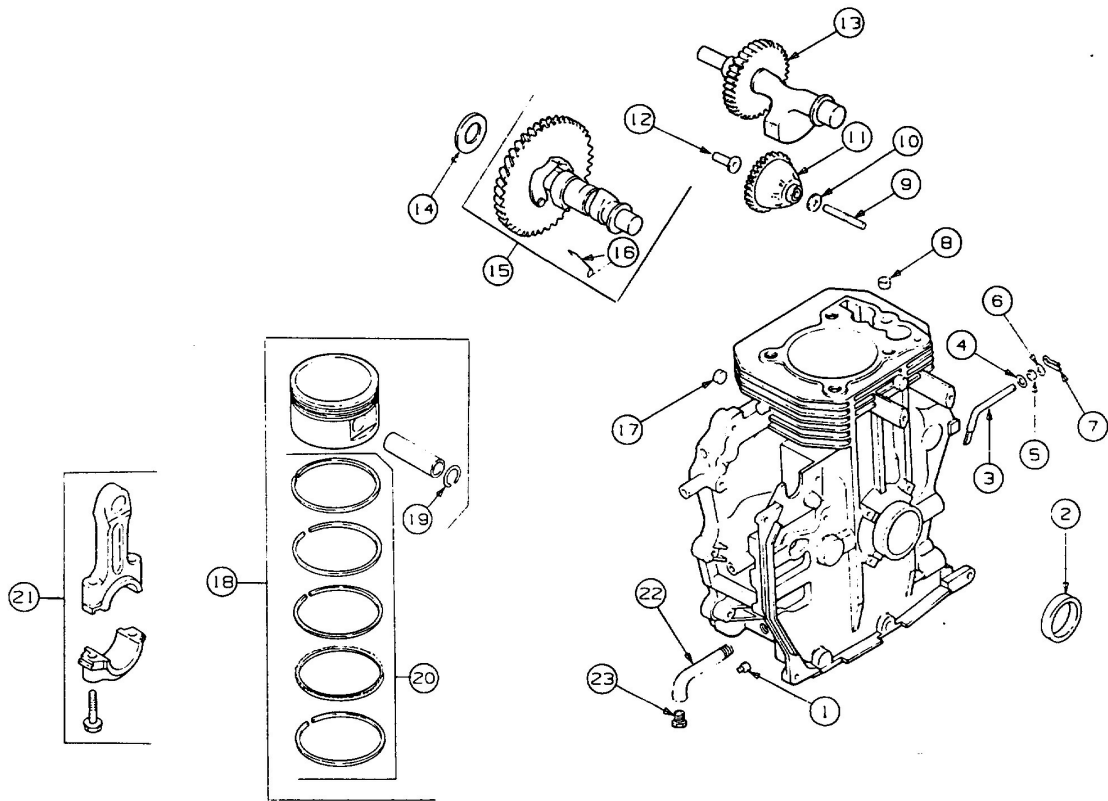


CRANKCASE



REF. NO.	PART NUMBER	DESCRIPTION	QTY	REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	KH-1920	Engine Complete	1	15	KH-12-010-05	Camshaft Assy (Includes ... Ref No. 16)	1
	KH-X-75-10	Plug, Solid Sq Hd,	2	16	KH-12-089-18	Spring, Actuating	1
2	KH-12-032-03	Seal, Crankshaft	1	17	KH-52-139-09	Plug, Cup	1
3	KH-12-144-01	Shaft, Governor Cross	1	18	KH-12-874-01	Piston w/Ring Set, Std	1
4	KH-SM-631015	Washer, Governor Shaft	1		KH-12-874-02	Piston w/Ring Set, .25	1
5	KH-12-032-01	Seal, Governor Cross Shaft	1		KH-12-874-03	Piston w/Ring Set, .50	1
6	KH-X-25-102	Washer, Plain, 1/4	1	19	KH-12-018-02	Retainer, Piston Pin	2
7	KH-12-380-04	Pin, Governor Hitch	1	20	KH-12-108-01	Ring Set, Std	1
8	KH-12-380-03	Dowel, Locating	4		KH-12-108-02	Ring Set, .25	1
9	KH-12-144-02	Shaft, Governor Gear	1		KH-12-108-03	Ring Set, .50	1
10	KH-SM-631005	Washer, Governor Gear Thrust	1	21	KH-12-067-01	Rod, Connecting, Std	1
11	KH-12-043-05	Gear, Governor Assy	1		KH-12-067-02	Rod, Connecting, .25	1
12	KH-12-380-01	Pin, Governor Regulating...	1	22	751-3123	Pipe, Oil Drain	1
13	KH-12-144-10	Shaft, Balance	1	23	751-3001	Plug, Oil Drain	1
14	KH-12-422-07	Shim, Camshaft, .0280	AR		KH-12-755-01	Gasket Set	1
	KH-12-422-08	Shim, Camshaft, .0300	AR				
	KH-12-422-09	Shim, Camshaft, .0320	AR				
	KH-12-422-10	Shim, Camshaft, .0340	AR				
	KH-12-422-11	Shim, Camshaft, .0360	AR				
	KH-12-422-12	Shim, Camshaft, .0380	AR				
	KH-12-422-13	Shim, Camshaft, .0400	AR				